

## 5 STAR ADVANTAGE® AUTOBODY PRODUCTS

### TECHNICAL DATA INFORMATION

**DATED: MAY 2020**

#### PRODUCT NUMBER

#3711 Primer Spray (Light Gray) Aerosol      12oz.      12/cs

#### DESCRIPTION:

A fast drying spray primer that provides maximum rust protection and adhesion for a finishing top coat. Can be used with lacquer, enamel, and acrylic paints. Provides excellent resistance to heat and corrosion while being sandable. VOC compliant. For best results, sand lightly with fine sandpaper or steel wool prior to applying finish coat.

#### SUGGESTED USES:

Wood and Bare Metal, Machinery, Engine blocks, Vehicle parts.

Can be topcoated within 20 mins.

#### DIRECTIONS:

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 8 to 10 inches (20 to 25cm). Several light coats give a better finish than one heavy coat.
4. If clogging develops, turn sprayhead 1/4 turn or remove and clean sprayhead slot. Do not stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

#### Dry Time\*:

To touch 5 minutes

To topcoat 20 minutes

\*At 72° F, 50% humidity,

1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

Gloss\*: Flat, <15

\*as measured on a 60° gloss meter

#### PROPERTIES:

Flammability "Extremely Flammable"  
Flash point -40 F  
Specific Gravity 0.80  
Solids Content ~23%  
MIR value ~1.13, cannot exceed 1.20  
HAPs content ~11%  
Storage Temperature 40-100F  
Application Temperature 50-90F  
Durability Good  
Abrasion Resistance Good  
Heat Resistance 2500 F  
**Primer Resin System: Phenolic (Lacquer)**  
Shelf life Guaranteed for 2 years  
Food contact rating No

**Packaging:**

Cans per case 12  
Shipping weight per case 14 lbs.  
Container 16 fluid ounce can  
Label weight 12 ounces (340 grams)  
Shipping Classification Consumer Commodity ORM-D,  
UN 1950  
Hazard Class 2.1

**SAFETY INFORMATION - FOR INDUSTRY USE ONLY**

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.  
VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.  
VAPOR HARMFUL. See other cautions on back panel of label.

**KEEP OUT OF REACH OF CHILDREN.**

**WARNING: Cancer and Reproductive Harm**

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**AVERTISSEMENT: Cancer et Harm Reproductive**

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**ADVERTENCIA: Cáncer y Daños Reproductivos**

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**For Chemical Emergencies/Pour les urgences chimiques**

**Para Emergencias Químicas**

**Contact CHEMTREC (day or night) at 1-800-424-9300**

[www.5starxtreme.com](http://www.5starxtreme.com) / [www.advantagerefinish.com](http://www.advantagerefinish.com)

Manufactured in U.S.A (Manufactured for - ABI/Autobody Brands  
International a division of IAMG/International Autobody Marketing Group)  
1505 N. Hayden Rd. Ste. 111, Scottsdale, AZ 85257  
1-87-REFINISH

Distributed in Canada by: ABI (Autobody Brands International)

A division of IAMG/International Autobody Marketing Group

1368 United Blvd., Unit 102, Coquitlam, BC V3K 6Y2, Canada